

## CLAIM AMENDMENTS

1           1. (original) A machining apparatus (1) having a frame  
2       (2) for the machining of a workpiece (3) and having a tool holder  
3       (4) that is mounted such that it can be shifted in a straight line  
4       in three axial directions (x, y, z) relative to a workpiece support  
5       (5) that is mounted beneath the tool holder (4), the workpiece  
6       support (5) being designed such that it can swivel the workpiece  
7       (3) about at least one axis (A, B),  
8       characterized by  
9       a workpiece-holding table (6) being designed such that it bridges  
10      the workpiece support (5) and can thus be firmly attached to the  
11      frame (2).

1           2. (original) The machining apparatus according to  
2       claim 1,  
3       characterized in that  
4       the workpiece support (5) is designed such that it can shift the  
5       workpiece (3) along two axes (A, B) that are perpendicular to each  
6       other, one axis being a swivel axis (A), the other one being a  
7       rotational axis (B).

1                   3. (currently amended) The machining apparatus  
2 according to claim 1 ~~[[or 2]]~~,  
3 characterized in that  
4 the workpiece-holding table (6) can be attached to the frame (2) by  
5 a screw connection (10).

1                   4. (currently amended) The machining apparatus  
2 according to ~~one of claims~~ claim 1 ~~[[to 3]]~~,  
3 characterized in that  
4 the workpiece-holding table (6) has two projecting arms (11) on its  
5 lateral extremities by means of which it can be attached to the  
6 frame (2).

1                   5. (currently amended) The machining apparatus  
2 according to ~~one of claims~~ claim 1 ~~[[to 4]]~~,  
3 characterized in that  
4 the workpiece-holding table (6) has on its side (12) facing the  
5 tool holder (4) when mounted in the machining apparatus (1) a  
6 plurality of fixing elements (13), in particular T-slots.

1                   6. (currently amended) The machining apparatus  
2 according to ~~one of claims~~ claim 1 ~~[[to 5]]~~,  
3 characterized in that  
4 the tool-holding table (6) is designed as a cast structure.

1                   7. (currently amended) The machining apparatus  
2   according to ~~one of claims~~ claim 1 [[to 6]],  
3   characterized in that  
4   it is a milling machine.